SAFETY DATA SHEET

1. Identification

Product identifier TuffRez 236 - Hardener/Side B

Other means of identification

SKU# TR301H

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Holcim Solutions and Products US, LLC 26 Century Boulevard, Suite 205 Nashville, Tennessee 37214 1-800-878-7876 •www.polyspec.com

Emergency phone number CHEMTREC 800- 424-9300 International 703- 527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, inhalation Category 4

Sensitization, respiratory

Category 1

Sensitization, skin

Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or

breathing difficulties if inhaled.

Precautionary statement

Prevention Avoid breathing mist or vapor. Use only outdoors or in a well-ventilated area. Contaminated work

clothing must not be allowed out of the workplace. Wear protective gloves. In case of inadequate

ventilation wear respiratory protection.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable

for breathing. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information 90% of the m

90% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. 90% of the mixture consists of component(s) of unknown acute oral toxicity. 90% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 90% of the mixture consists of component(s) of unknown acute dermal toxicity.

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3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Hexamethylene Diisocyanate (hdi) Homopolymer		28182-81-2	60 - 100
Other components below reportable levels			7 - 13

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician if you feel unwell.

Remove contaminated clothing immediately and wash skin with soap and water. In case of Skin contact

eczema or other skin disorders: Seek medical attention and take along these instructions.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur. Ingestion

Most important Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

General information

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Water. Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Special protective equipment

and precautions for firefighters

Fire fighting equipment/instructions During fire, gases hazardous to health may be formed.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

Avoid discharge into drains, water courses or onto the ground.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation, Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk, Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

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Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store in a well-ventilated place. Store away from

incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

General ventilation normally adequate.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Wear appropriate chemical resistant clothing. Other

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Wear appropriate thermal protective clothing, when necessary. Thermal hazards

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Liquid. **Form** Liquid.

Color Not available. Not available. Odor Not available. Odor threshold Not available. Melting point/freezing point Not available. Initial boiling point and boiling Not available.

range

Flash point 460.0 °F (237.8 °C) **Evaporation rate** Not available.

Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

Not available.

Not available. **Explosive limit - lower (%)** Explosive limit - upper (%) Not available. Vapor pressure Not available. Not available. Vapor density Relative density Not available.

Solubility(ies)

Solubility (water) Not available. **Partition coefficient** Not available.

(n-octanol/water)

860 °F (460 °C) Auto-ignition temperature

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Not available. **Decomposition temperature** Not available. Viscosity

Other information

Density 9.66 lb/gal Not explosive. **Explosive properties**

Flammability class Combustible IIIB estimated

Oxidizing properties Not oxidizing.

Specific gravity 1.16

VOC 16 g/l Mixed components

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact May cause an allergic skin reaction.

Direct contact with eyes may cause temporary irritation. Eye contact

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Direct contact with eyes may cause temporary irritation. Serious eye damage/eye

irritation

Respiratory or skin sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled. Respiratory sensitization

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

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12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not established.

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

No

chemical

SARA 313 (TRI reporting)

Not regulated.

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Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

Inventory name

(SDWA)

Australia

US state regulations California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material

Australian Inventory of Chemical Substances (AICS)

is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region

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Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

 Issue date
 08-14-2013

 Revision date
 09-13-2016

Version # 03

HMIS® ratings Health: 2* Flammability: 1

Physical hazard: 0

NFPA ratings Health: 2

Flammability: 1 Instability: 0

Disclaimer Holcim Solutions and Products US, LLC cannot anticipate all conditions under which this

information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and

experience currently available.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

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On inventory (yes/no)*

Yes

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A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).