SAFETY DATA SHEET

1. Identification

Product identifier Thiokol RLP 2378+ Black - Hardener/Side B

Other means of identification

SKU# TK291H Recommended use Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Holcim Solutions and Products US, LLC 26 Century Boulevard, Suite 205 Nashville, Tennessee 37214 1-800-878-7876 •www.polyspec.com

Emergency phone number CHEMTREC 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Category 2 Skin corrosion/irritation

Serious eye damage/eye irritation Category 2A

Environmental hazards Not classified. **OSHA** defined hazards Not classified.

Label elements



Signal word Warning

Causes skin irritation. Causes serious eye irritation. **Hazard statement**

Precautionary statement

Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves. Prevention

Response If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off

contaminated clothing and wash before reuse.

Store away from incompatible materials. Storage

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information 96.14% of the mixture consists of component(s) of unknown long-term hazards to the aquatic

environment. 91.49% of the mixture consists of component(s) of unknown acute oral toxicity. 96.14% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 93.71% of the mixture consists of component(s) of unknown acute dermal toxicity.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Quartz		14808-60-7	30 - 60
Titanium Dioxide		13463-67-7	10 - 30
Carbon Black		1333-86-4	1 - 5
Silica, Amorphous		7631-86-9	1 - 5
Other components below reportable	evels		40 - 70

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get

medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

vision. Skin irritation. May cause redness and pain.

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to

protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

General information

media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

During fire, gases hazardous to health may be formed.

Move containers from fire area if you can do so without risk.

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Fire fighting equipment/instructions

Specific methods

Specific methods Us

General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

HC	OCLIA :	Table 7 4	1::	f = A :	0	MA OFF	1010 1000\
US.	USHA	i abie Z-1	LIMITS	tor Air	Contaminants	(29 CFR	1910.1000)

Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Quartz (CAS 14808-60-7)	PEL	0.05 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.
US. OSHA Table Z-3 (29 CF	R 1910.1000)		
Components	Туре	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
Silica, Amorphous (CAS 7631-86-9)	TWA	0.8 mg/m3	
,		20 mppcf	
US. ACGIH Threshold Limi	t Values		
Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Quartz (CÁS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide t	o Chemical Hazards		
Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3	
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
Silica, Amorphous (CAS 7631-86-9)	TWA	6 mg/m3	·
ogical limit values	No biological avacques limits noted fo	or the ingredient(s)	

Biological limit values

Appropriate engineering

controls

No biological exposure limits noted for the ingredient(s).

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance Liquid.
Physical state Liquid.
Form Liquid.
Color Black or Gray
Odor Slight.

Odor threshold Not available.

pH Not available.Melting point/freezing point Not available.Initial boiling point and boiling Not available.

range

Flash point 200.0 °F (93.3 °C) Pensky-Martens Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 11.60 lb/gal **Explosive properties** Not explosive.

Flammability class Combustible IIIB estimated

Oxidizing properties Not oxidizing.

Specific gravity 1.39

VOC < 25 g/l Mixed components

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation

Serious eye damage/eye

irritation

Causes skin irritation.

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization

Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.

Silica, Amorphous (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Not an aspiration hazard. **Aspiration hazard**

Prolonged inhalation may be harmful. Chronic effects

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Bioaccumulative potential

No data is available on the degradability of this product.

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

No

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

US state regulations WARNING: This product contains a chemical known to the State of California to cause cancer and

birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Benzene (CAS 71-43-2) Listed: February 27, 1987 Carbon Black (CAS 1333-86-4) Listed: February 21, 2003 Ethyl Benzene (CAS 100-41-4) Listed: June 11, 2004 Ethylene Oxide (CAS 75-21-8) Listed: July 1, 1987 Formaldehyde (CAS 50-00-0) Listed: January 1, 1988 Quartz (CAS 14808-60-7) Listed: October 1, 1988 Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Benzene (CAS 71-43-2) Listed: December 26, 1997 Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009 Toluene (CAS 108-88-3) Listed: January 1, 1991

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene Oxide (CAS 75-21-8) Listed: February 27, 1987

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Benzene (CAS 71-43-2) Listed: December 26, 1997 Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Carbon Black (CAS 1333-86-4) Quartz (CAS 14808-60-7)

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Material name: Thiokol RLP 2378+ Black - Hardener/Side B SDS US

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 06-30-2013

 Revision date
 10-12-2016

Version # 02

HMIS® ratings Health: 2

Flammability: 1 Physical hazard: 0

NFPA ratings Health: 2

Flammability: 1 Instability: 0

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information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience

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currently available.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.

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