SAFETY DATA SHEET

1. Identification

| Product identifier | NovoRez 353TC - Hardener/Side B | |
|--|---------------------------------|--|
| Other means of identification | | |
| SKU# | NR344H | |
| Recommended use | Not available. | |
| Recommended restrictions | None known. | |
| Manufacturer/Importer/Supplier/Distributor information | | |
| Manufacturer | | |

Holcim Solutions and Products US, LLC 26 Century Boulevard, Suite 205 Nashville, Tennessee 37214 1-800-878-7876 •www.polyspec.com

| Emergency phone number | CHEMTREC International | 800-424-9300 703-527-3887 | |
|-----------------------------|--|------------------------------|------------|
| 2. Hazard(s) identification | | | |
| Physical hazards | Not classified. | | |
| Health hazards | Acute toxicity, oral | | Category 4 |
| | Acute toxicity, dermal | | Category 4 |
| | Acute toxicity, inhalation | | Category 4 |
| | Skin corrosion/irritation | | Category 2 |
| | Serious eye damage/eye irritat | ion | Category 2 |
| | Sensitization, skin | | Category 1 |
| Environmental hazards | Hazardous to the aquatic envir hazard | onment, acute | Category 2 |
| | Hazardous to the aquatic envir long-term hazard | onment, | Category 2 |
| OSHA defined hazards | Not classified. | | |

Label elements



Signal word Hazard statement

Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement Prevention

Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing.

| Response | If swallowed: Call a poison center/doctor if you feel unwell. If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Rinse mouth. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage. |
|--|--|
| Storage | Store away from incompatible materials. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | None known. |
| Supplemental information | 66.55% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 54.26% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|---|--------------------------|------------|---------|
| Benzyl Alcohol | | 100-51-6 | 15 - 40 |
| TRIETHYLENETETRAMINE | | 112-24-3 | 5 - 10 |
| 4,4'-methylenedicyclohexaneamine |) | 1761-71-3 | 1 - 5 |
| Distillates (petroleum), Hydrotreated Middle | | 64742-46-7 | 1 - < 3 |
| Other components below reportabl | e levels | | 40 - 70 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

| Inhalation | Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a physician if symptoms develop or persist. |
|--|--|
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. |
| 5. Fire-fighting measures | |
| Suitable extinguishing media | Foam. Powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do so without risk. |
| Specific methods General fire hazards | Use standard firefighting procedures and consider the hazards of other involved materials. No unusual fire or explosion hazards noted. |
| | |

6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
|---|--|
| Methods and materials for containment and cleaning up | Prevent entry into waterways, sewer, basements or confined areas. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth |
| | and place into containers. Following product recovery, flush area with water. |
| | Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. |
| | Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. |
| 7. Handling and storage | |
| Precautions for safe handling | Do not taste or swallow. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices. |
| Conditions for safe storage, | Store in original tightly closed container. Store in a well-ventilated place. Store away from |

Conditions for safe storage, Store in original tightly closed container. Store in a well-ventilated place. Store away from including any incompatibilities incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

| Components | Туре | Value | Form |
|---|----------------------------|-----------------------------------|-----------------------|
| Distillates (petroleum), Hydrotreated Middle (CAS 64742-46-7) | PEL | 5 mg/m3 | 3 Mist. |
| US. ACGIH Threshold Limi | | | |
| Components | Туре | Value | Form |
| Distillates (petroleum), Hydrotreated Middle (CAS 64742-46-7) | TWA | 5 mg/m3 | 3 Inhalable fraction. |
| US. NIOSH: Pocket Guide t | o Chemical Hazards | | |
| Components | Туре | Value | Form |
| Distillates (petroleum), Hydrotreated Middle (CAS 64742-46-7) | STEL | 10 mg/m | n3 Mist. |
| , | TWA | 5 mg/m3 | 3 Mist. |
| US. Workplace Environmen | ntal Exposure Level (WEEL | .) Guides | |
| Components | Туре | Value | |
| Benzyl Alcohol (CAS 100-51-6) | TWA | 44.2 mg/ | /m3 |
| | | 10 ppm | |
| TRIETHYLENETETRAMIN E (CAS 112-24-3) | TWA | 6 mg/m3 | 3 |
| · · · · · | | 1 ppm | |
| ogical limit values | No biological exposure lin | nits noted for the ingredient(s). | |
| osure guidelines | | | |
| US WEEL Guides: Skin des | signation | | |
| TRIETHYLENETETRAM | • | Can be absorbed through the | e skin |
| | | can be abcorbed infolgh inc | |

| Appropriate engineering controls | Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product. |
|-----------------------------------|--|
| Individual protection measures, | such as personal protective equipment |
| Eye/face protection | Wear safety glasses with side shields (or goggles). |
| Skin protection | |
| Hand protection | Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. |
| Other | Wear appropriate chemical resistant clothing. |
| Respiratory protection | In case of insufficient ventilation, wear suitable respiratory equipment. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |
| General hygiene considerations | Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. |

9. Physical and chemical properties

| · · · · · · · · · · · · · · · · · · · | |
|--|---|
| Appearance | Liquid. |
| Physical state | Liquid. |
| Form | Liquid. |
| Color | Amber |
| Odor | Slight. |
| Odor threshold | Not available. |
| рН | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | Not available. |
| Flash point | 232.0 °F (111.1 °C) Pensky-Martens Closed Cup |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or exp | losive limits |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 8.74 lb/gal |
| Explosive properties | Not explosive. |
| Flammability class | Combustible IIIB estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.05 |
| | |

10. Stability and reactivity

Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

| Chemical stability | Material is stable under normal conditions. |
|---------------------------------------|---|
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Peroxides. Phenols. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

| Information on likely routes of e | xposure |
|--|---|
| Inhalation | Harmful if inhaled. |
| Skin contact | Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Harmful if swallowed. |
| Symptoms related to the physical, chemical and toxicological characteristics | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
| Information on toxicological effe | ects |
| Acute toxicity | Harmful if inhaled. Harmful in contact with skin. Harmful if swallowed. May cause an allergic skin reaction. |
| Skin corrosion/irritation | Causes skin irritation. |
| Serious eye damage/eye irritation | Causes serious eye irritation. |
| Respiratory or skin sensitization | |
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | May cause an allergic skin reaction. |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| Carcinogenicity | |
| IARC Monographs. Overall | Evaluation of Carcinogenicity |
| Not listed. | d Substances (29 CFR 1910.1001-1050) |
| •• | ogram (NTP) Report on Carcinogens |
| Distillates (petroleum), Hy 64742-46-7) | |
| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. |
| Specific target organ toxicity - single exposure | Not classified. |
| Specific target organ toxicity - repeated exposure | Not classified. |
| Aspiration hazard | Not an aspiration hazard. |
| Chronic effects | Prolonged inhalation may be harmful. |
| 12. Ecological information | 1 |
| Ecotoxicity | Toxic to aquatic life with long lasting effects. |
| Persistence and degradability | No data is available on the degradability of this product. |
| Bioaccumulative potential | |
| Partition coefficient n-octan Benzyl Alcohol | ol / water (log Kow) 1.1 |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. |
|--|--|
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

| UN number | UN3082 |
|--------------------------------|--|
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. (Benzyl Alcohol) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | |
| Environmental hazards | No. |
| ERG Code | 9L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo | Allowed with restrictions. |
| aircraft | |
| Cargo aircraft only | Allowed with restrictions. |
| IMDG | |
| UN number | UN3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Benzyl Alcohol), MARINE POLLUTANT |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | |
| Environmental hazards | |
| Marine pollutant | Yes |
| EmS | Not available. |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to | Not established. |
| Annex II of MARPOL 73/78 and | |
| the IBC Code | |
| IATA; IMDG | |
| • | |



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No chemical

SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

- US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100) Not listed.
- US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Distillates (petroleum), Hydrotreated Middle (CAS 64742-46-7)

US. Massachusetts RTK - Substance List

Benzyl Alcohol (CAS 100-51-6) Distillates (petroleum), Hydrotreated Middle (CAS 64742-46-7) TRIETHYLENETETRAMINE (CAS 112-24-3)

US. New Jersey Worker and Community Right-to-Know Act TRIETHYLENETETRAMINE (CAS 112-24-3)

US. Pennsylvania Worker and Community Right-to-Know Law Benzyl Alcohol (CAS 100-51-6) Distillates (petroleum), Hydrotreated Middle (CAS 64742-46-7) TRIETHYLENETETRAMINE (CAS 112-24-3)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|---|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| Issue date | 11-26-2013 |
|----------------------|--|
| Revision date | 01-28-2016 |
| Version # | 02 |
| HMIS® ratings | Health: 2 Flammability: 1 Physical hazard: 0 |
| NFPA ratings | Health: 2 Flammability: 1 Instability: 0 |
| Disclaimer | Holcim Solutions and Products US, LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. |
| Revision information | This document has undergone significant changes and should be reviewed in its entirety. |