



TECHNICAL DATA SHEET - THIOKOL® 2235SL

INDUSTRIAL POLYSULFIDE JOINT SEALANT, SELF-LEVELING

Rev: 1/2023

DESCRIPTION

THIOKOL 2235SL is a high performance, self-leveling, chemical resistant elastomeric joint sealant. Due to its high polysulfide polymer content, it is resistant to many chemicals, shrinkage, aging, thermal stress and the effects of outdoor exposure.

TYPICAL APPLICATION

PRIMER	THIOKOL 5050 Primer @ 3-5 mils (concrete) THIOKOL 5050 Primer @ 2-3 mils (steel)
BACKER ROD	Customer supplied
SEALANT	THIOKOL 2235SL
OPTIONS	THIOKOL CR Chemical Resistant Joint Sealant System adds

PERFORMANCE DATA

TENSILE STRENGTH (ASTM D - 412)	200-225 psi
ELONGATION (ASTM D - 412)	500-550%
HARDNESS, SHORE A (ASTM D - 2240)	20-25
JOINT MOVEMENT	±25%
VOC	0.0 lb/gal; 0.0 gm/L
VOLUME SOLIDS	100%

APPROVALS

- MIL-TT-S-0022, Type II, non-sag
- ASTM C-920, Type M, Grade SL, Class 25, use NT, M, G, A and O

BENEFITS

- Retains elasticity even as concrete moves; maintains flexibility over time
- Resists mild acids, alkalies and petroleum products
- Resists effects of sunlight, rain, snow, ozone, aging, shrinkage and cyclic temperature changes, even after years of service
- Contains no volatile solvents
- Self-leveling for ease of application

RECOMMENDED USES

Concrete expansion joints:

- Bridges
- Roadways
- Warehouse floors
- Secondary containment dike walls & floors
- Tank chine seals
- Concrete panels

GENERIC DESCRIPTION: Polysulfide Sealant

STANDARD COLORS: Gray

PACKAGING: 1.5-Gallon Unit

COVERAGE:

JOINT SIZE	COVERAGE PER GALLON
1/2" W x 1/4" D	154 linear ft
1/2" W x 1/2" D	77 linear ft
3/4" W x 1/2" D	51 linear ft
1" W x 1/2" D	38 linear ft
1" W x 3/4" D	25 linear ft

Coverages are theoretical only.

STORAGE & INSTALLATION

STORAGE ENVIRONMENT	Dry area, 65-80°F
APPLICATION TEMPERATURE, AMBIENT	50-95°F
APPLICATION TEMPERATURE, SUBSTRATE	Minimum 5° above dew point
MAX OPERATING TEMPERATURE	150°F
SHELF LIFE	18 months
POT LIFE, @ 77°F	30 minutes
TACK FREE, @ 77°F	6 hours
FULL CURE, @ 77°F	7 days

Material cures more slowly at cooler temperatures and working time will be substantially reduced at higher temperatures. In hot weather, material should be cooled to 65°F to 80°F prior to mixing and application to improve workability and avoid shortened pot life. The data shown above reflects typical results based on laboratory testing under controlled conditions. Reasonable variations from the data shown above may result.

CONSIDERATIONS & LIMITATIONS

1. Do not thin with solvents unless advised to do so by Holcim Solutions and Products US, LLC.
2. Confirm product performance in specific chemical environment prior to use.
3. Prepare substrate according to "Surface Preparation" portion of this document.
4. Due to the elongation and flexibility of the sealant, top coating with a more rigid coating or sealant is not recommended.
5. For joint widths and depths greater than 2 inches please contact ITW Polymers Sealants North America, Inc. for technical assistance and application recommendations.
6. Always use protective clothing, gloves and goggles during use. Avoid eye and skin contact. Do not ingest or inhale. Refer to Material Safety Data Sheet for detailed safety precautions.
7. For industrial/commercial use. Installation by trained personnel only.

SURFACE PREPARATION

CONCRETE: Apply only to clean, dry and sound concrete substrates that are free of all coatings, sealers, curing compounds, oils, greases or any other contaminants.

- New concrete should be cured a minimum of 28 days.
- Concrete that has been contaminated with chemicals or other foreign matter must be neutralized or removed.
- Remove any laitance or weak surface layers.
- Concrete should have a minimum surface tensile strength of at least 300 PSI per ASTM D-4541.
- Surface profile shall be CSP-3 to CSP-5 meeting ICRI (International Concrete Repair Institute) standard guideline #03732 for coating concrete, producing a profile equal to 60-grit sandpaper or coarser. Prepare surface by mechanical means to achieve this desired profile.
- Blow joint with compressed air to remove dust, standing water and other potential contaminants.

STEEL: For immersion service, "White Metal" abrasive blast with an anchor profile of 2–4 mils in accordance with Steel Structures Painting Council Specification SP-5-63 or NACE No. 1 is required. For splash and spillage exposure, "Near White" SP-10-63 or NACE No. 2 is required.

Refer to PolySpec Surface Preparation Guidelines for more details.

INSTALLATION STEPS

SYSTEM 1: THIOKOL 2235SL HP High Performance Joint Sealant System

1. Prime surface with THIOKOL 5050 Primer. See data sheet for application details.
2. Install a backer rod into joint(s); the backer rod should be compressed 25%. When a backer rod is not feasible, bond breaker tape is acceptable.
NOTE: Ideally, the joint depth should be one half the joint width.
3. Add Component B to Component A and mix at slow speed (250–300 RPM) with a 1/2" drill 2-part sealant mixing paddle until material is completely blended. Scrape down sides of container and mixing paddle periodically during mixing; thorough blending of the components is essential for maximum performance of the sealant.
NOTE: Typical mixing time is 3–4 minutes.
4. THIOKOL 2235SL is supplied in a self-leveling consistency that will pour or gun easily with conventional caulking equipment. Fill joint above backer rod.
NOTE: Proper width to depth ratios must be maintained.
5. Before the sealant cures, pull all tape.

SYSTEM 2: THIOKOL 2235SL CR Chemical Resistant Joint Sealant System

1. Perform steps 1–5 of THIOKOL 2235SL HP System, above.
2. Apply PolySpec 196BA Bonding Agent. Must be left open for chemical reaction for 16 hours. See data sheet for application details.
3. Using masking or duct tape, mask off edges of the expansion joint, leaving 1/4" to 1/2" of the concrete or adjacent coating exposed.
4. Apply two coats of PolySpec 196SL. See data sheet for application details.
NOTE: The second coat can be applied 20 to 30 minutes after the first coat.
5. Pull masking tape 10–15 minutes after the second coat is applied.

SYSTEM 3: THIOKOL 2235SL DC Dual Containment Joint Sealant System

1. Perform steps 1–5 of THIOKOL 2235SL HP System, above.
2. Abrasive blast concrete surface 4" on each side of the expansion joint.
3. Using duct tape, mask off the concrete 3" on both sides of the expansion joint.
4. Prime the prepared concrete surface with THIOKOL 5050 primer.
5. Prepare and apply one 20 mil coat of THIOKOL RLP 2378+ by roller. See data sheet for application details.
6. Immediately lay engineering fabric into coating. Press it in with a dry roller.
7. Saturate the fabric with an additional 20 mil coat of RLP 2378+.
8. Before the coating cures, pull all tape.

MIX RATIO – 14.5:1.6 vol

For best results, clean tools, and equipment with MEK or xylene. Always wear gloves when using this product.

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