

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : IMO Clad Part B

#### 1.2. Recommended use and restrictions on use

No additional information available

#### 1.3. Supplier

ITW Polymers and Sealants NA  
12055 Cutten Road  
Houston, TX 77066  
T 281-397-0033

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC (US Transportation): (800) 424-9300 International: +1 (703) 527-3887

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation, Category 1C	H314
Serious eye damage/irritation, Category 1	H318
Skin sensitization, Category 1	H317
Hazardous to the aquatic environment - Acute Hazard, Category 2	H401
Hazardous to the aquatic environment - Chronic Hazard, Category 2	H411

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H314 - Causes severe skin burns and eye damage  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H401 - Toxic to aquatic life  
H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS US) :

P260 - Do not breathe mist/vapors/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves, protective clothing, chemical goggles, & face protection.  
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P363 - Wash contaminated clothing before reuse.  
P391 - Collect spillage.  
P405 - Store locked up.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

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### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%*
Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines	(CAS-No.) 68410-23-1	10 – 30
Tall oil fatty acids, reaction product with Tetraethylene pentamine	(CAS-No.) 68953-36-6	5 – 10
Triethylenetetramine	(CAS-No.) 112-24-3	1 – 5
1,8-diazabicyclo[5.4.0]undec-7-ene	(CAS-No.) 6674-22-2	1 – 5
Silica: Crystalline, quartz	(CAS-No.) 14808-60-7	0 – 1
Tetraethylenepentamine	(CAS-No.) 112-57-2	0 – 1

\*In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

- First-aid measures general : If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.
- First-aid measures after inhalation : IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if breathing is affected. If breathing is difficult, supply oxygen.
- First-aid measures after skin contact : IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention.
- First-aid measures after eye contact : IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Continue rinsing if pain, blinking, or irritation develops or persists, get medical attention. Continue rinsing.
- First-aid measures after ingestion : IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Get medical attention if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects : Causes severe skin burns and eye damage. May cause an allergic skin reaction.
- Symptoms/effects after inhalation : May cause respiratory irritation.
- Symptoms/effects after skin contact : Causes severe skin burns. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Causes serious eye damage.
- Symptoms/effects after ingestion : May cause gastrointestinal irritation.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Foam. Carbon dioxide. Dry powder. Water spray.

#### 5.2. Specific hazards arising from the chemical

- Fire hazard : Not flammable.
- Explosion hazard : Product is not explosive.
- Reactivity : No dangerous reactions known under normal conditions of use.

#### 5.3. Special protective equipment and precautions for fire-fighters

- Precautionary measures fire : Eliminate all ignition sources if safe to do so.
- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Do not dispose of fire-fighting water in the environment.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Self-contained breathing apparatus.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate area. Ventilate area. Keep upwind. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.

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### 6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in section 8.  
Emergency procedures : Evacuate unnecessary personnel.

### 6.1.2. For emergency responders

Protective equipment : Wear suitable protective clothing, gloves and eye or face protection. Approved supplied-air respirator, in case of emergency.

### 6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters.

### 6.3. Methods and material for containment and cleaning up

For containment/cleaning up : SMALL SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including ignitable vapors, have been removed, thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal. Only those persons who are adequately trained, authorized, and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up.

LARGE SPILL: Keep spectators away. Only those persons who are adequately trained, authorized and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up. Ventilate the area by natural means or by explosion proof means (i.e. fans). Know and prepare for spill response before using or handling this product. Eliminate all ignition sources (flames, hot surfaces, portable heaters and sources of electrical, static, or frictional sparks). Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered and labeled metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools and appropriate PPE. Place absorbent diking materials in covered metal containers for disposal. Prevent contamination of sewers, streams, and groundwater with spilled material or used absorbent.

### 6.4. Reference to other sections

See Sections 8 and 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : For professional or industrial use only. Follow label instructions. Keep out of reach of children. Not for consumption. No smoking. Do not breathe vapors. Avoid contact with body. Turn off all pilot lights, flames, stoves, heaters, electric motors, welding equipment and other sources of ignition. Empty containers must not be washed and re-used for any purpose. Contact lens wearers must wear protective eye wear around chemical vapors and liquid. Wash hands thoroughly after handling. Flammable vapors may cause flash fire or ignite explosively. To prevent build-up of vapors, use adequate natural and/or mechanical ventilation (e.g. open all windows and doors to achieve cross ventilation). Containers may be hazardous when empty. Never use welding or cutting torch on or near container. Do not cut, drill, grind, or expose containers to heat, sparks, static electricity or other source of ignition. Explosion may occur causing injury or death.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in original container. Keep container closed when not in use. Containers which are opened should be properly resealed and kept upright to prevent leakage. Store in a dry, cool and well-ventilated place.

Incompatible materials : No data available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines (68410-23-1)		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
Triethylenetetramine (112-24-3)		
OSHA	Remark (OSHA)	OELs not established
AIHA	WEEL TWA [ppm]	1 ppm

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<b>Tall oil fatty acids, reaction product with Tetraethylene pentamine (68953-36-6)</b>		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
<b>Tetraethylenepentamine (112-57-2)</b>		
OSHA	Remark (OSHA)	OELs not established
AIHA	WEEL TWA	5 mg/m <sup>3</sup>
<b>1,8-diazabicyclo[5.4.0]undec-7-ene (6674-22-2)</b>		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
<b>Silica: Crystalline, quartz (14808-60-7)</b>		
ACGIH	ACGIH OEL TWA	0.025 mg/m <sup>3</sup> (respirable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Pulm fibrosis; lung cancer. Notations: A2 (Suspected Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2022
OSHA	OSHA PEL (TWA) [1]	50 µg/m <sup>3</sup> (respirable fraction) (source: 29 CFR § 1910.1053)
OSHA	OSHA PEL (TWA) [2]	Where 1910.1053 is not in force, use formulas: (250 / (%SiO <sub>2</sub> +5)) for mppcf and (10 mg/m <sup>3</sup> / (%SiO <sub>2</sub> +2)) for mg/m <sup>3</sup> (source: Table Z-3)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts
IDLH	IDLH	50 mg/m <sup>3</sup> (respirable dust)
NIOSH	NIOSH REL (TWA)	0.05 mg/m <sup>3</sup> (respirable dust)

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Ensure adequate ventilation, especially in confined areas.

### 8.3. Individual protection measures/Personal protective equipment

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Protective goggles. Protective clothing.

#### Hand protection:

Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.

#### Eye protection:

Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to spraying liquid or airborne particles.

#### Skin and body protection:

Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

#### Respiratory protection:

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Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment. An approved organic vapor respirator/supplied air or self-contained breathing apparatus must be used when vapor concentration exceeds applicable exposure limits

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: No data available
Odor	: No data available
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (n-butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No dangerous reactions known under normal conditions of use.

#### 10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

#### 10.3. Possibility of hazardous reactions

None under normal use.

#### 10.4. Conditions to avoid

None under normal use.

#### 10.5. Incompatible materials

None known.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

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<b>Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines (68410-23-1)</b>	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 tris (Acute Oral Toxicity - Acute Toxic Class Method)
LD50 dermal rat	> 2000 mg/kg
<b>Triethylenetetramine (112-24-3)</b>	
LD50 oral rat	2500 mg/kg
LD50 dermal rabbit	550 mg/kg
<b>Tetraethylenepentamine (112-57-2)</b>	
LD50 oral rat	2100 mg/kg
LD50 dermal rabbit	660 µl/kg
<b>1,8-diazabicyclo[5.4.0]undec-7-ene (6674-22-2)</b>	
LD50 oral rat	215 – 681 mg/kg
<b>Silica: Crystalline, quartz (14808-60-7)</b>	
LD50 oral rat	500 mg/kg

Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: Not applicable
Symptoms/effects	: Causes severe skin burns and eye damage. May cause an allergic skin reaction.
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Causes severe skin burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye damage.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation.

### SECTION 12: Ecological information

Ecology - general	: No data available.
Hazardous to the aquatic environment, short-term (acute)	: Toxic to aquatic life.
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.
<b>12.1. Toxicity</b>	
<b>12.2. Persistence and degradability</b>	
No additional information available	
<b>12.3. Bioaccumulative potential</b>	
No additional information available	
<b>12.4. Mobility in soil</b>	
No additional information available	
<b>12.5. Other adverse effects</b>	
Other adverse effects	: No data available.

### SECTION 13: Disposal considerations

<b>13.1. Disposal methods</b>	
Waste treatment methods	: Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.

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### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Transport document description (DOT)	:	UN2735 Amines, liquid, corrosive, n.o.s. (contains Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines), 8, III
UN-No.(DOT)	:	UN2735
Proper Shipping Name (DOT)	:	Polyamines, liquid, corrosive, n.o.s. contains Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines
Class (DOT)	:	8 - Class 8 - Corrosive material 49 CFR 173.136
Packing group (DOT)	:	III - Minor Danger
Hazard labels (DOT)	:	8 - Corrosive



Dangerous for the environment	:	Yes
Marine pollutant	:	Yes
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	60 L
DOT Vessel Stowage Location	:	A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	:	52 - Stow "separated from" acids
Emergency Response Guide (ERG) Number	:	153
Other information	:	No supplementary information available.

#### Transport by sea (IMDG)

Transport document description (IMDG)	:	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (contains Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines), 8, III
UN-No. (IMDG)	:	2735
Proper Shipping Name (IMDG)	:	AMINES, LIQUID, CORROSIVE, N.O.S.
Class (IMDG)	:	8 - Corrosive substances
Packing group (IMDG)	:	III - substances presenting low danger
Limited quantities (IMDG)	:	5 L
Marine pollutant	:	Yes

#### Air transport (IATA)

Transport document description (IATA)	:	UN 2735 Amines, liquid, corrosive, n.o.s. (contains Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines), 8, III
UN-No. (IATA)	:	2735
Proper Shipping Name (IATA)	:	Amines, liquid, corrosive, n.o.s.
Class (IATA)	:	8 - Corrosives
Packing group (IATA)	:	III - Minor Danger

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

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All chemical substances in this product are listed as "Active" in the EPA (Environmental Protection Agency) "TSCA Inventory Notification (Active-Inactive) Requirements Rule" ("the Final Rule") of Feb. 2019, as amended Feb. 2021, or are otherwise exempt or regulated by other agencies such as FDA or FIFRA	
SARA Section 311/312 Hazard Classes	Health hazard - Skin corrosion or Irritation Health hazard - Serious eye damage or eye irritation Health hazard - Respiratory or skin sensitization

### 15.2. International regulations

<b>Butyl cellosolve (111-76-2)</b>	
Toxic Substance (CEPA – Schedule I)	Yes

### 15.3. US State regulations

**⚠ WARNING:** This product can expose you to Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Component	Carcinogenicity	Developmental toxicity	Reproductive toxicity male	Reproductive toxicity female	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Silica: Crystalline, quartz (14808-60-7)	X					
Cumene (98-82-8)	X					
Benzene (71-43-2)	X	X	X		6.4 µg/day (oral); 13 µg/day (inhalation)	24 µg/day (oral); 49 µg/day (inhalation)
Toluene (108-88-3)		X				7000 µg/day

Component	State or local regulations
Triethylenetetramine (112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Silica: Crystalline, quartz (14808-60-7)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Tetraethylenepentamine (112-57-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Butyl cellosolve (111-76-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Benzene (71-43-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Toluene (108-88-3)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Cumene (98-82-8)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
Benzene, 1,2,4-trimethyl- (95-63-6)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Diisobutyl ketone (108-83-8)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List
Limestone (1317-65-3)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

Other information : Author: JAD.



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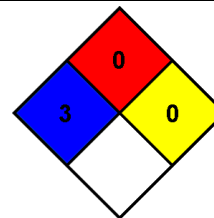
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NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



### HMIS Hazard Rating

Health : 3  
\* - Chronic (long-term) health effects may result from repeated overexposure

Flammability : 0

Physical : 0

### Indication of changes:

Revision 1.0: New SDS Created.

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*